

Biocompatible Clear MED610

MED610 is a transparent, biocompatible PolyJet™ material medically approved for bodily contact. The material is designed for both medical and dental applications and is suitable for permanent (more than 30 days) contact to intact skin, limited (up to 24 hours) contact to mucosal-membranes and breached or compromised surface, and limited (up to 24 hours) contact to tissue and bone.

MED610 has been evaluated and deemed acceptable for the following biological risks

Test	Standard
Cytotoxicity	EN ISO 10993-5:2009
Irritation	EN ISO 10993-10:2013
Delayed-type hypersensitivity	EN ISO 10993-10:2013
Genotoxicity	EN ISO 10993-3:2014
Chemical characterization	EN ISO 10993-18:2009
USP Plastic Class VI	USP 34 <88>

Property	Standard / Procedure	Value
Tensile Strength	D-638-03	50 – 65 MPa (7,252 – 9,427 psi)
Elongation at Break	D-638-05	10 – 25%
Modulus of Elasticity	D-638-04	2,000 – 3,000 MPa (290.1 – 435.1 ksi)
Flexural Strength	D-790-03	75 – 110 MPa (10,878 – 15,954 psi)
Flexural Modulus	D-790-04	2,200 – 3,200 MPa (319.1 – 464.1 ksi)
HDT @ 0.45 MPa	D-648-06	45 – 50 °C (113 – 122 °F)
HDT @ 1.82 MPa	D-648-07	45 – 50 J/m (113 – 122 °F)
Izod Notched Impact	D-256-06	20 – 30 (0.37 – 0.56 ft-lb/in)
Water Absorption	D-570-98 24HR	1.1 – 1.5%
Tg	DMA E	52 – 54 °C (126 – 130 °F)
Shore Hardness	Scale D	83 – 86 D
Rockwell Hardness Scale	Scale M	73 – 76 M
Polymerized Density	ASTM D792	1.17 – 1.18 (g/cm ³) (0.676 – 0.682 oz/in ³)
Biocompatibility	prEN ISO 10993-1:2017	Skin contact – permanent (>30 days) Mucous membrane – short term (up to 24 hrs)
Sterilization Methods	---	Gamma sterilization ¹ using a dose of 25–50 kGy Steam sterilization ² for four (4) minutes at 132 °C (270 °F) with fractionated pre-vacuum
Support Removal Type	---	Waterjet or soluble

Biocompatible Clear MED610

System Availability	Minimum Layer Thickness Capability	Support Structure	Available Colors
Objet30 Prime™	16 microns (0.0006 in.)	SUP705 (Waterjet removable) SUP706B (soluble)	Transparent
Objet30 Dental Prime™	16 microns (0.0006 in.)	SUP705 (Waterjet removable) SUP706B (soluble)	Transparent
Objet260 Dental™	16 microns (0.0006 in.)	SUP705 (Waterjet removable) SUP706B (soluble)	Transparent
Objet Eden260VS™	16 microns (0.0006 in.)	SUP705 (Waterjet removable)	Transparent
Objet260/500™ Connex1	16 microns (0.0006 in.)	SUP705 (Waterjet removable) SUP706B (soluble)	Transparent
Objet260 Dental Selection™	16 microns (0.0006 in.) (high quality)	SUP705 (Waterjet removable) SUP706B (soluble)	Transparent
Objet260/350/500™ Connex3	16 microns (0.0006 in.)	SUP705 (Waterjet removable) SUP706B (soluble)	Transparent
J735/J750	14 microns (0.00055 in.)	SUP705™ (Waterjet removable) SUP706B™ (soluble)	Transparent
J750™ Digital Anatomy™	14 microns (0.00055 in.)	SUP705™ (Waterjet removable) SUP706B™ (soluble) GelMatrix™ (waterJet removable)	Transparent
J5 DentaJet™	18 microns (0.0007 in.)	SUP711™ (Waterjet removable)	Transparent
J5 MediJet™	18 microns (0.0007 in.)	SUP710™ (Waterjet removable)	Transparent

All data provided herein, which is related to consumables, was collected from specific specimens and test conditions and is provided for information only. Characteristics may vary if different specimens and test conditions are applied. Unless expressly provided in writing, no warranties are made and warranties of merchantability or fitness for a particular purpose are expressly disclaimed.

¹ Gamma radiation may result in color change in the part.

² Allow the parts to cool down to room temperature before removing them from the autoclave. Flash autoclave may result in part deformations and changes to the flexural strength.

USA - Headquarters

7665 Commerce Way
Eden Prairie, MN 55344, USA
+1 952 937 3000

EMEA

Airport Boulevard B 120
77836 Rheinmünster, Germany
+49 7229 7772 0



GET IN TOUCH.

www.stratasys.com/contact-us/locations

ISRAEL - Headquarters

1 Holtzman St., Science Park
PO Box 2496
Rehovot 76124, Israel
+972 74 745 4000

ASIA PACIFIC

7th Floor, C-BONS International Center
108 Wai Yip Street Kwun Tong Kowloon
Hong Kong, China
+ 852 3944 8888

stratasys.com

ISO 9001:2015 Certified

© 2021 Stratasys Ltd. All rights reserved. Stratasys, Stratasys signet, PolyJet, MED610, GelMatrix, Objet30 Prime, Objet30 Dental Prime, Objet260 Dental, Objet Eden260VS, Objet Eden260VS Dental Advantage, Objet260 Connex1, Objet500 Connex1, Objet260 Dental Selection, Objet500 Dental Selection, Objet260 Connex3, Objet350 Connex3, Objet500 Connex3, J750 Digital Anatomy, J735, J750 and J5 DentaJet are trademarks or registered trademarks of Stratasys Ltd. and/or its subsidiaries or affiliates and may be registered in certain jurisdictions. All other trademarks belong to their respective owners. Product specifications subject to change without notice. MSS_PJ_MED610_A4_0221a

